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		$\frac{1}{2} + \frac{1}{3} = \frac{5}{6}$
		$\frac{1}{2} + \frac{1}{4} = \frac{3}{4}$
		$\frac{1}{2} + \frac{1}{6} = \frac{2}{3}$

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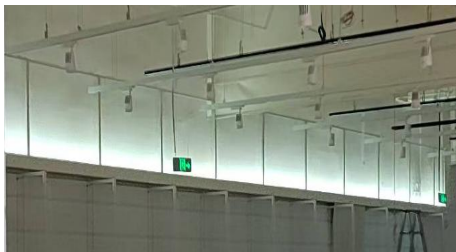
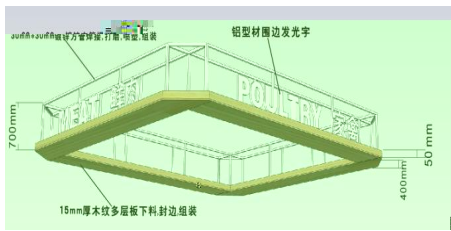
合家福 连锁超市

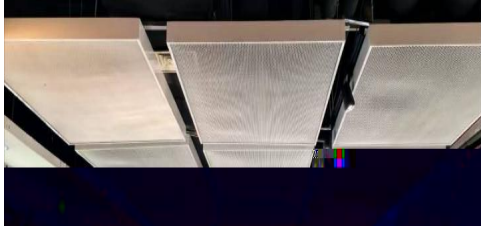
BEAN PRODUCTS 豆制品

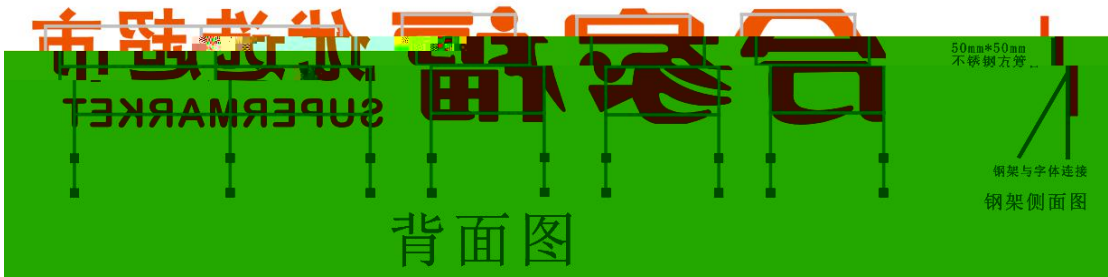
POULTRY 家禽

FISH 鱼类

MEAT 鲜肉







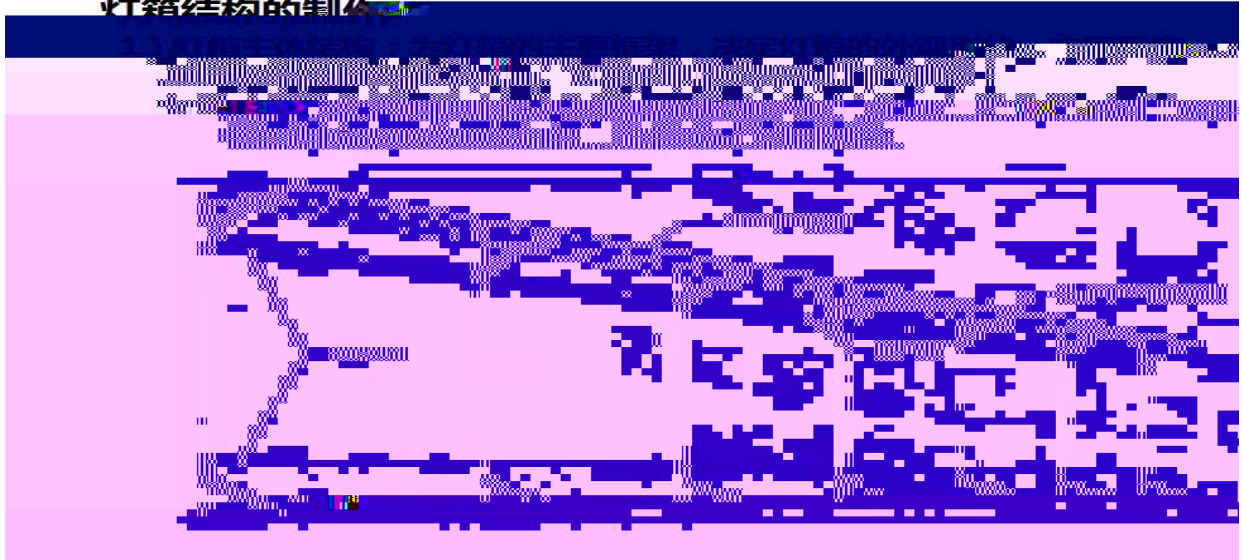


合家福

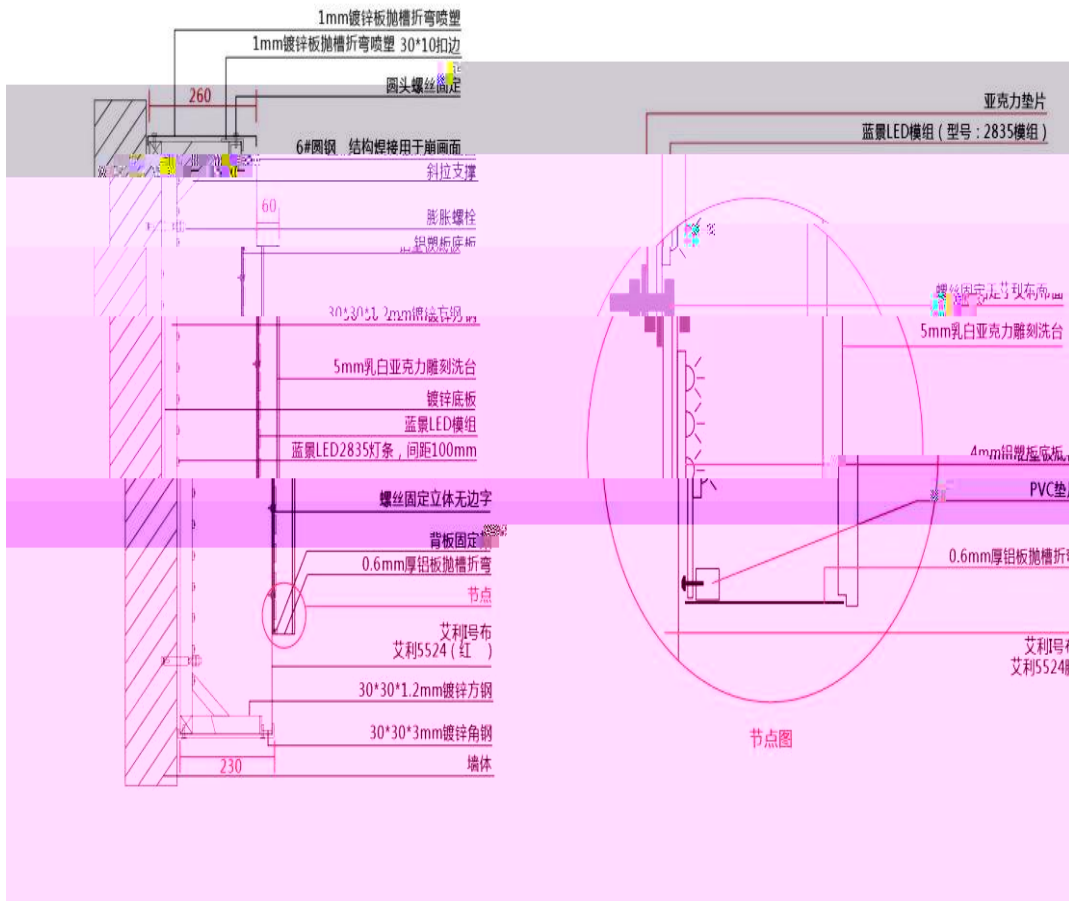
超市

JOY-MART

灯箱结构的制做



灯箱制作工艺



背光板技术要求

1) 背光板的拼接:

纵向拼接: 上下两个平面部分

纵向拼接: 上下两个平面部分

纵向拼接: 上下两个平面部分

灯箱制作工艺

布面的安装

1) 扣眼中心距：扣眼中心距应大于布面幅宽，布面幅宽应大于灯箱幅宽，扣眼中心距应大于150mm，扣眼间距应大于幅宽。

2) 布面安装：

首先绷紧长度方向的两个角落(位置1)

绷紧水平方向的两个角落(位置2)

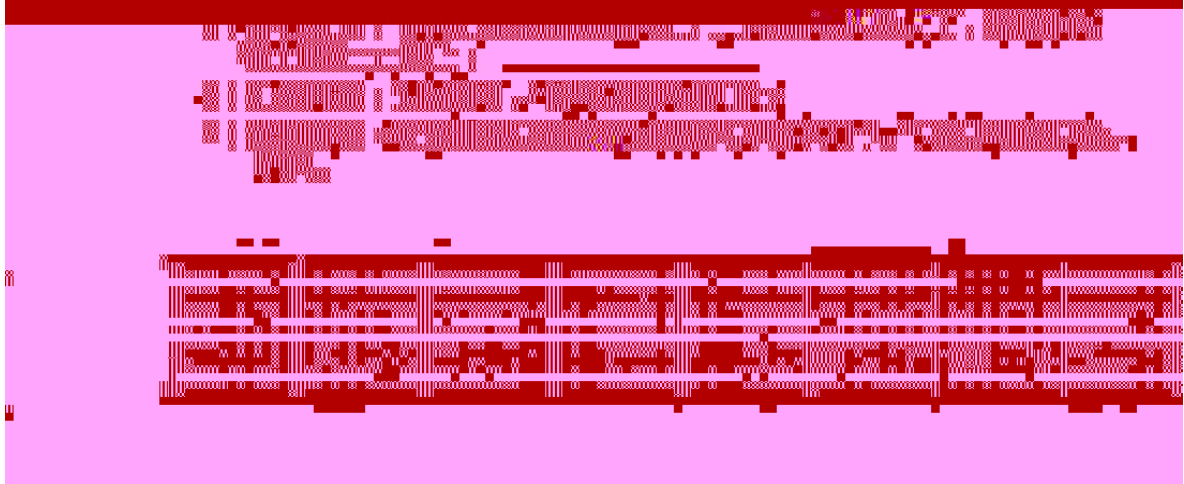
绷紧垂直方向的两个角落(位置3)

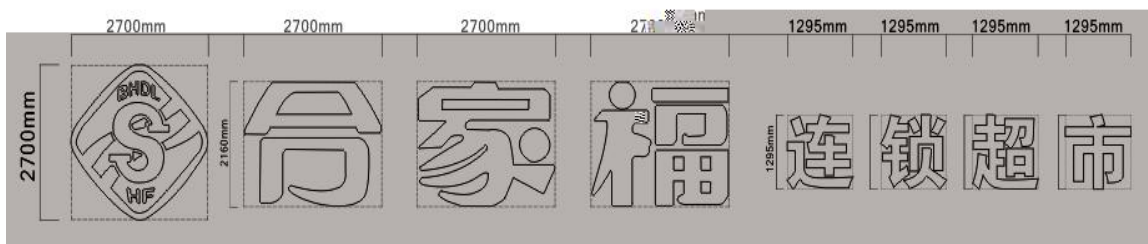


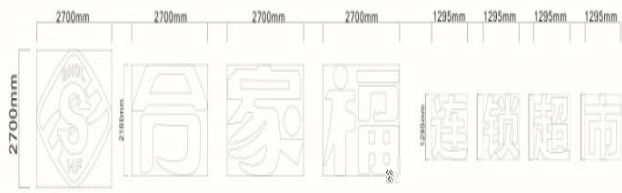
灯箱制作工艺

光源选择：蓝景2835LED灯条

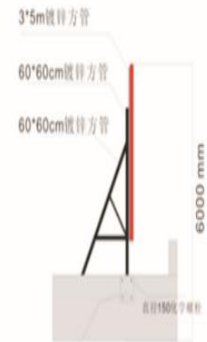
灯箱光源排布







尺寸图

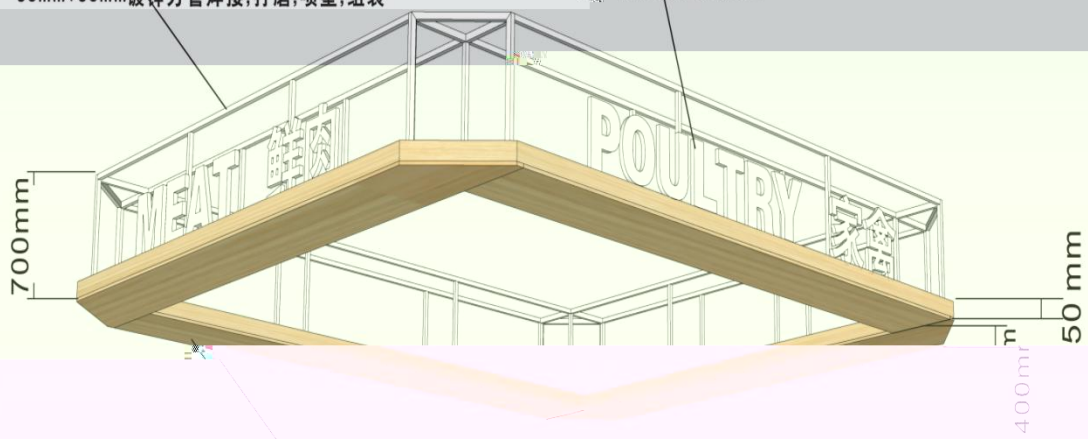


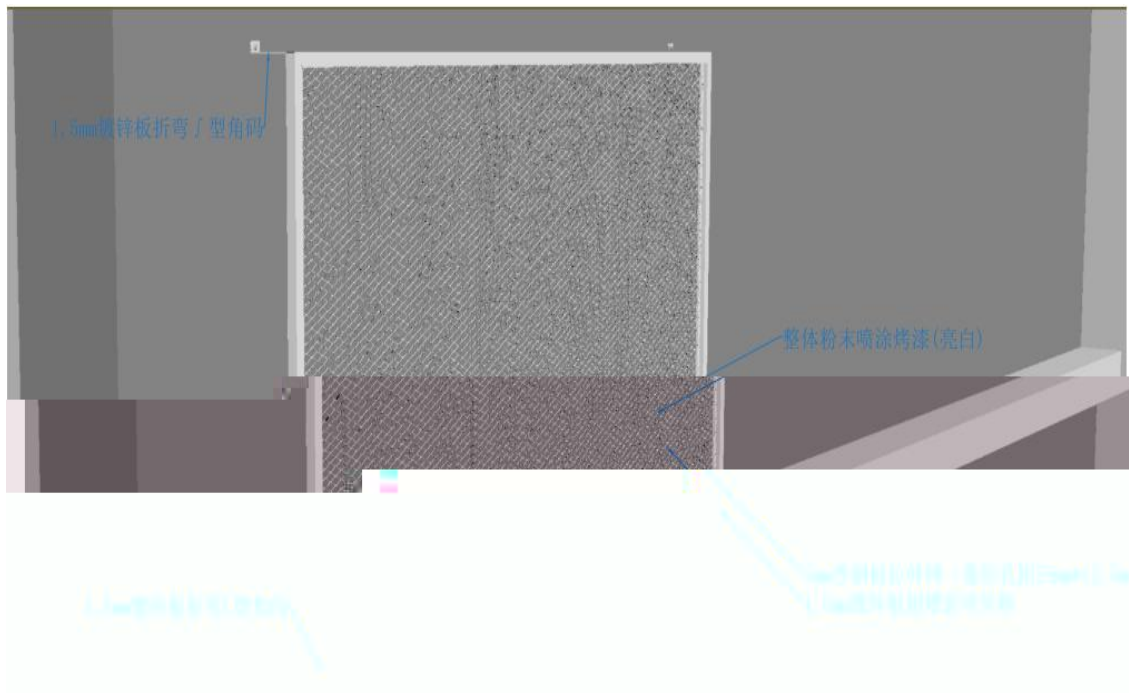
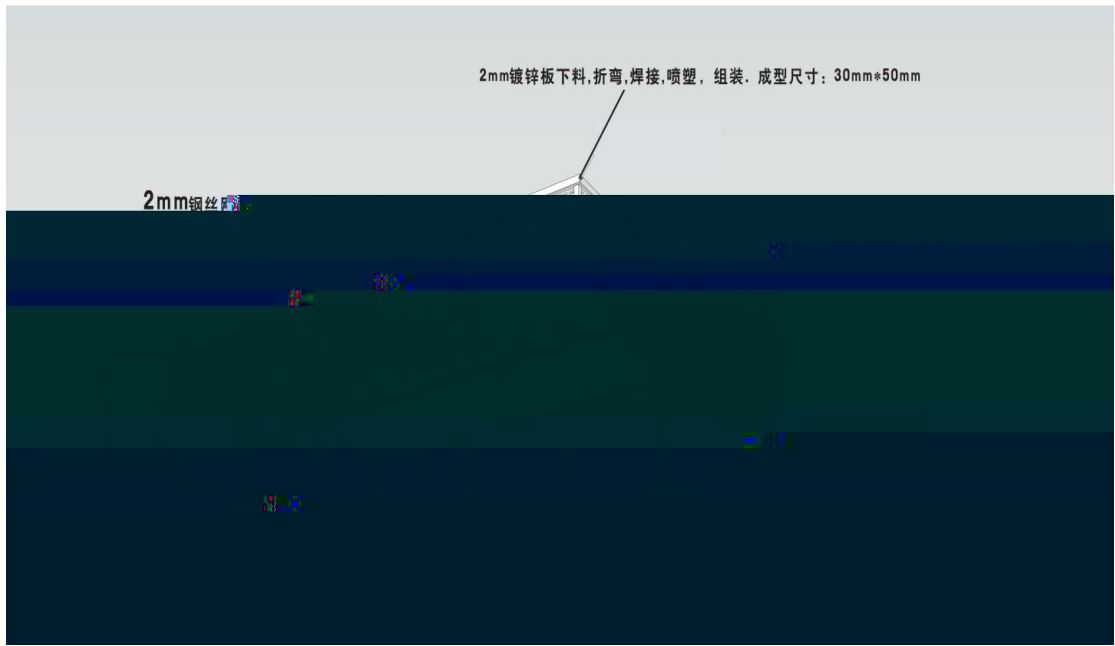
侧面图

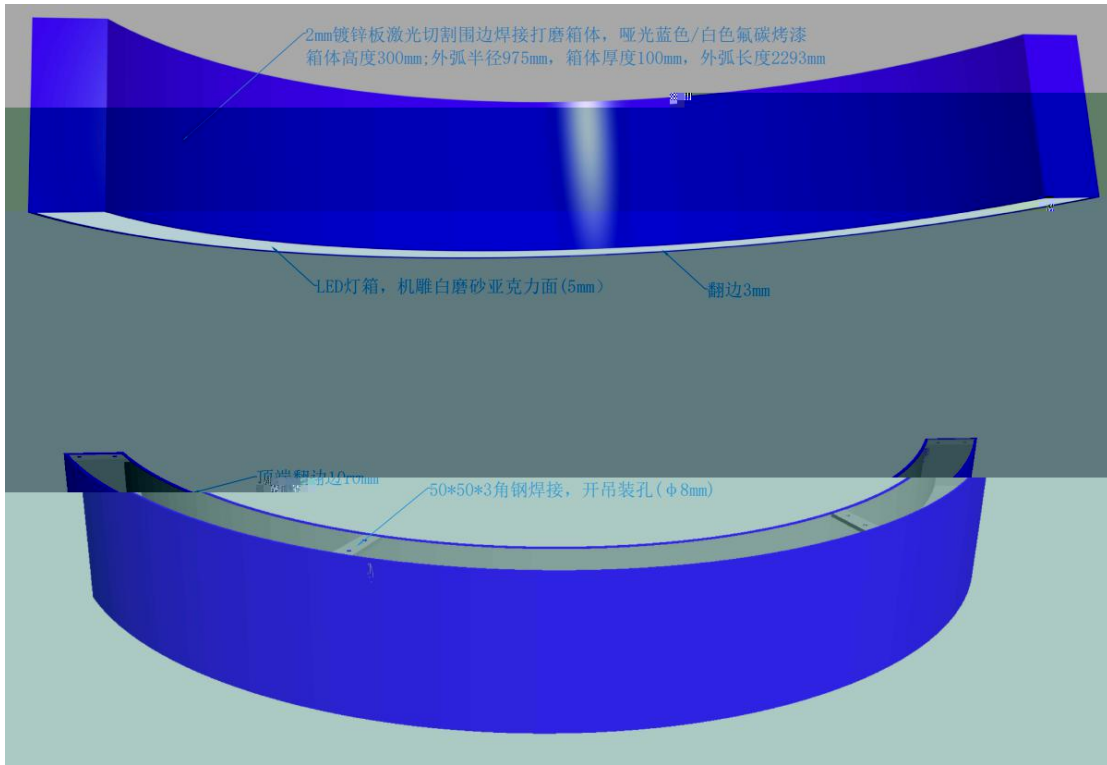
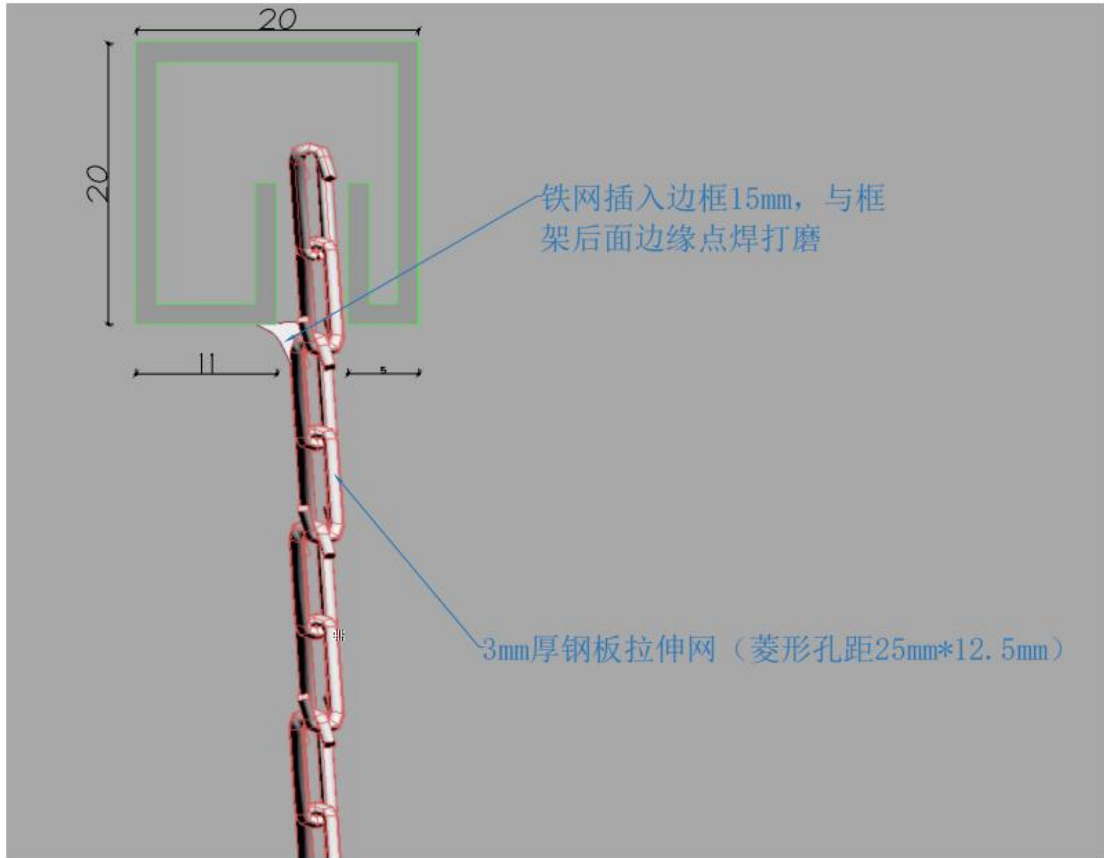


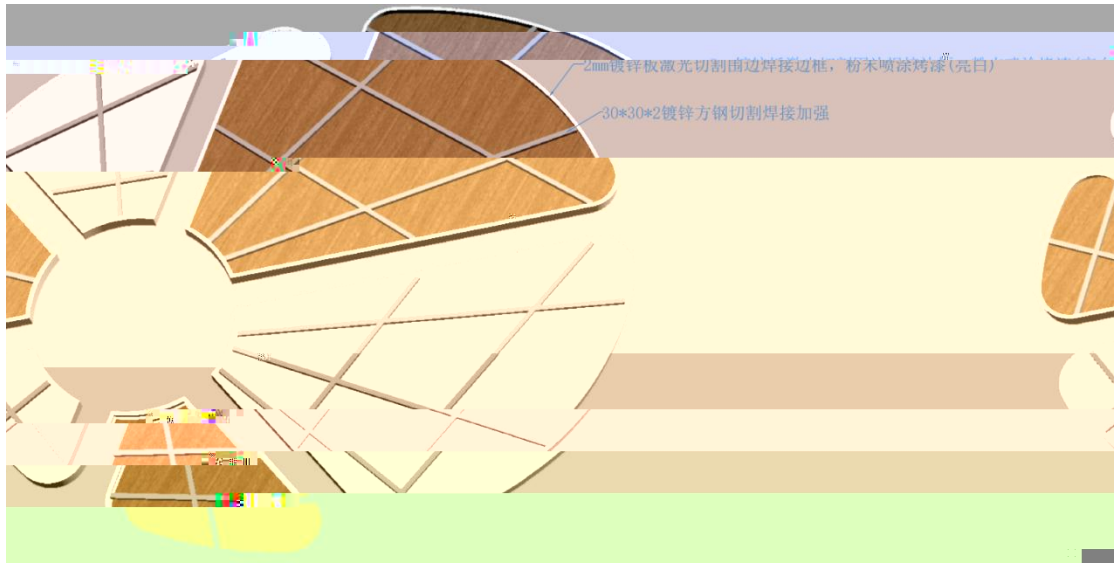
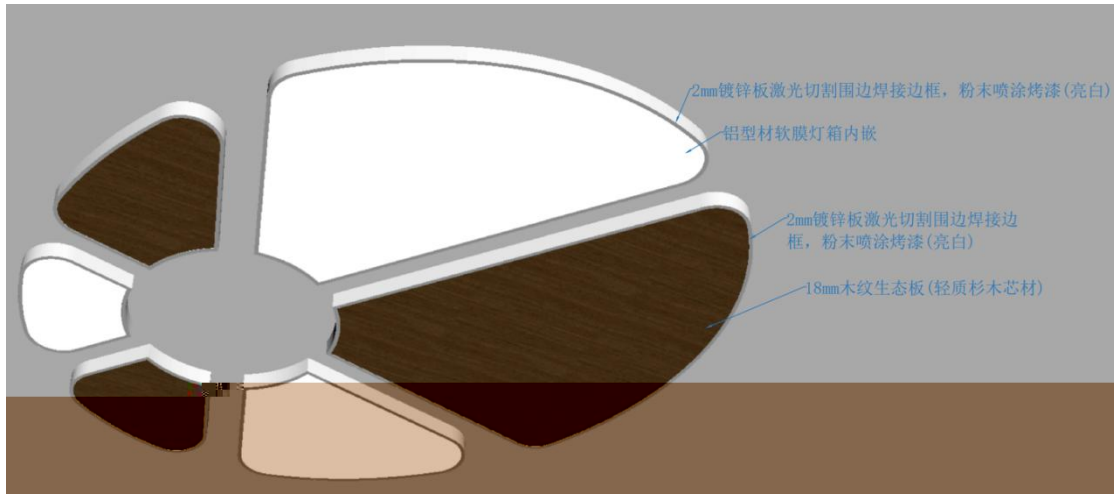
30mm*30mm镀锌方管焊接,打磨,喷塑,组装

铝型材围边发光字







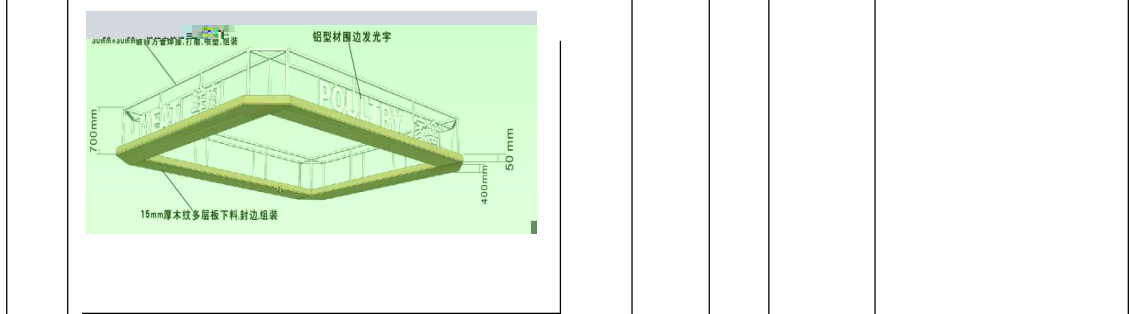


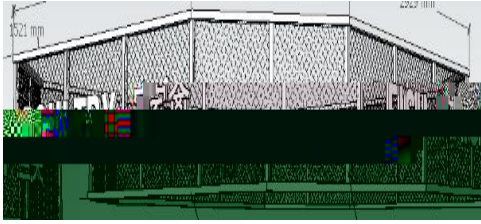
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BEAN PRODUCTS 豆制品
POULTRY 家禽
FISH 鱼类
MEAT 鲜肉





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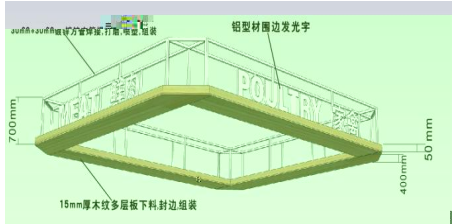
合家福 连锁超市

BEAN PRODUCTS 豆制品

POULTRY 家禽

FISH 鱼类

MEAT 鲜肉



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